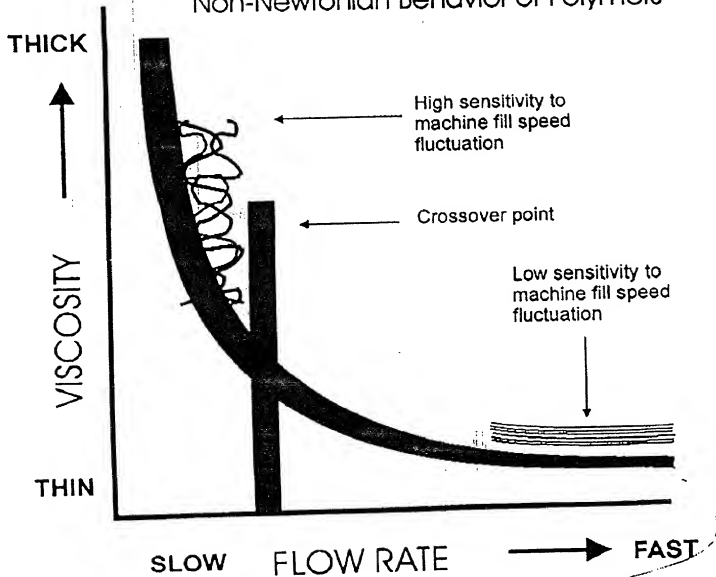




Fig. 8

# Non-Newtonian Behavior of Polymers



# More Consistent Plastic Pressure in the Mold

Fig. 9a

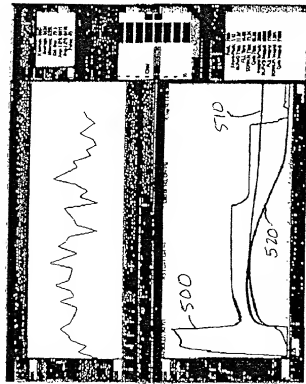


Fig. 9b

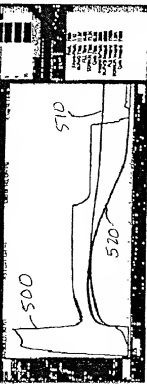


Fig. 9c

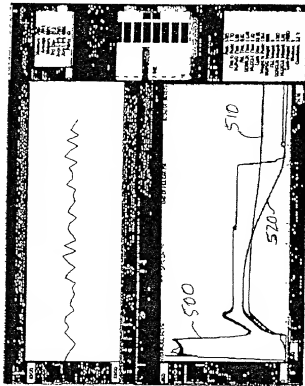
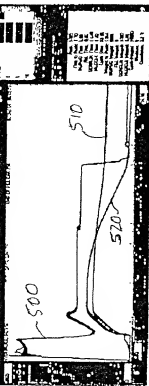


Fig. 9d



Without Control

With Control

Fig. 9